

Date: Thursday, 06/07/2006 9:49:11 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BEARING OVERHAUL KIT
Job Number : 27838	
Estimate Number : 12392	
P.O. Number : N/A	Part Number : D412694017
This Issue : 06/07/2006 S.O. No. : N/A	Drawing Number : IIN D412-694 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : PURCHASED PARTS	Drawing Revision : B
Previous Run : 26783	Material : N/A
Written By : <u>SEE COMMENT BELOW</u>	Due Date : 07/07/2006 Qty: 2 Um: Each
Checked & Approved By : <u>[Signature]</u>	
Comment : Est Rev:A New Issue 06-04-21 JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: Photocopy bluefile & type labels per PPPD412-694-017 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Pick Packing Kit

3.0	D312121	Bolt
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Comment: Qty.: 7.0000 Each(s)/Unit Total : 14.0000 Each(s)
 Bolt
 Batch: B26248 ✓

4.0	D3121241	Bearing Assembly
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Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)
 Bearing Assembly
 Batch: B24777 gmc ✓ B26929 gmc ✓

5.0	D31373	Guide
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
 Guide
 Batch: B26888 ✓

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Drawing Name: BEARING OVERHAUL KIT

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

D31375

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

Batch: B27246 ✓

7.0

D3183045

Bearing Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Bearing Assembly

Batch: B25562 ✓

8.0

MS24694S101

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Screw

M 86941 ✓

P 4/7/6 (2)

9.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C 207/06/06 3/5

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-694-017

Location:

PPP Rev: DRAF +

P 4/7/6 (2)

11.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(2)
2706/07/00

Job Completion



C 207/06/06